CLIENT:

Hardware Resources
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Attention: Grant Knuckolls

LABORATORY NO: F0910181-2
DATE: October 23, 2009
CLIENT P.O. NO.: Vbl, G. Knuckolls
STANDARD: ANSI/BHMA A156.9-03

SAMPLE: 18” SIDE MOUNT BALL BEARING DRAWER SLIDE, 307FU18, TESTED WITH A 24 INCH WIDE TEST DRAWER

ABSTRACT

This report serves to document the testing of the above sample to all applicable drawer test paragraphs of ANSI/BHMA 156.9-2003, American national standards for cabinet hardware. Test procedures include a drawer slide stop test, drawer removal and load placement test, drawer cycle testing and edge load application. The remainder of this report will show how the drawer slides submitted for testing met the requirements needed for conformance to the standard.

PROCEDURES

All procedures were performed with strict adherence to the ANSI/BHMA A156.9 standard with no exceptions. The drawer test load utilized was the 50 lb. Minimum requirement. All procedures were performed with this test load.
RESULTS

<table>
<thead>
<tr>
<th>LABORATORY DETERMINATION</th>
<th>LABORATORY OBSERVATION</th>
<th>ANSI/BHMA A156.9-03 GRADE 1 REQUIREMENT</th>
<th>TEST RESULT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drawer slide stop test BHMA section 4.11.2</td>
<td>The stop position provided 40 lbs., or ten times the operating force.</td>
<td>The stop position shall provide at least ten times the normal drawer operating force.</td>
<td>PASS</td>
</tr>
<tr>
<td>Drawer removal and load placement BHMA section 4.11.3</td>
<td>The slides permitted complete drawer removal. Placement of loads did not cause removal or partial removal from the drawer's suspended position when operated.</td>
<td>Drawer slides shall permit complete drawer removal. Load placement shall not cause the drawer to be removed or partially removed from its suspended position during drawer operation.</td>
<td>PASS</td>
</tr>
<tr>
<td>Drawer cycle life test BHMA section 4.11.4</td>
<td>Drawer operated for a total of 50,000 cycles with a 50 lb. test load. Drawer opening force = 4.0 lbs. after the performance of the test.</td>
<td>Drawer shall be cycled 2/3 of the total travel for 50,000 cycles with a 50 lb. test load. Drawer shall be completely operable after the performance of the test.</td>
<td>PASS</td>
</tr>
<tr>
<td>Drawer edge load test BHMA section 4.11.5</td>
<td>There was no structural breakage or loss of serviceability of the slide suspensions with an additional 75 lb. edge load applied</td>
<td>There shall be no failure of the slides with an additional 75 lb. mass applied to the drawer edge in the half-extended position.</td>
<td>PASS</td>
</tr>
</tbody>
</table>

CONCLUSION

During the execution of the testing program, the model 307FU18 drawer slide suspension performed well with no structural breakage or failure with the above load. This sample submitted for testing met all of the drawer slide test requirements and conforms to ANSI/BHMA 156.9-2003 for Grade 1 products.

Respectfully submitted,

Edwin A. Leach, Laboratory Manager
INTEGRITY TESTING LABORATORIES, a division of ErgoLabs, Inc.